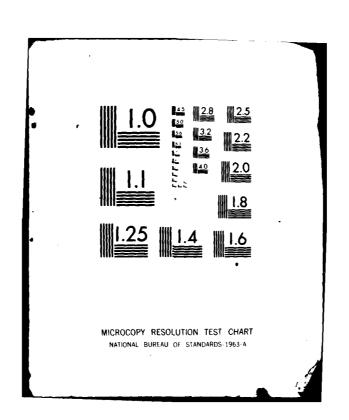
FLAHERTY-GIAVARA ASSOCIATES NEW HAVEN CT F/0 13/13 NATIONAL DAM SAFETY PROGRAM, GUILFORD LAKE DAM (INVENTORY NUMBE--ETC(U) SEP 81 H C FLAHERTY DACUS1-61-C-0006 AD-A109 974 UNCLASSIFIED NL 100 Z 4



O. ARSTRAGE : Con- we remove aids if necessary and ! facility by block number;

This report provides information and analysis on the physical condition of the dam as of any abore date. Information and analysis are based on visual inspection of the dam by the performing organization.

Examination of available documents and visual inspections of the dam did not reveal conditions which constitute an immediate hazard to human life or property. However, the dam has some deficiencies that need to be evaluated and remedied.

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SECONTY GEASSIPICATION OF THIS PACE (PASS Data Entered)

I. REPORT NU 455R

REPORT DOCUMENTATION PAGE -

READ INSTRUCTIONS

BEFORE COMPLETCIO FORM!

Using the Corps of Engineers' screening criteria for the initial eview of spillway adequacy, it has been determined that the dam would be overtopped by all storms exceeding 16 percent of the Probable Maximum Flood (PMF). Dam overtopping, the resulting erosion of the embankment and hence, dam breaching would cause water surface levels downstream to reach depths which would pose significant danger to residents. Therefore, the spillway is adjudged to be seriously inadequate and the dam is assessed as unsafe, non-emergency.

The classification "unsafe" applied to a dam because of a seriously inadequate spillway is not meant to connote the same degree of emergency as would be associated with an "unsafe" classification applied for a structural deficiency. It does mean that there appears to be a serious deficiency in spillway capacity and if a severe storm were to occur, overtopping and failure of the dam could take place, significantly increasing the hazard to life downstream of the dam.

## **DISCLAIMER NOTICE**

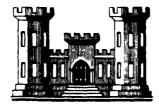
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SUSQUEHANNA RIVER BASIN

# GUILFORD LAKE DAM

CHENANGO COUNTY, NEW YORK INVENTORY No. NY 1483

## PHASE I INSPECTION REPORT NATIONAL DAM SAFETY PROGRAM



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NEW YORK DISTRICT, CORPS OF ENGINEERS

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#### PREFACE

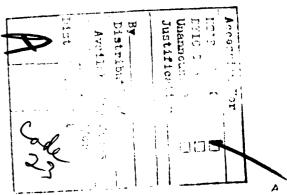
This report is prepared under guidance contained in the Recommended Guidelines for Safety Inspection of Dams, for Phase I Investigations. Copies of these guidelines may be obtained from the Office of Chief of Engineers, Washington, D.C. 20314. The purpose of a Phase I investigation is to identify expeditiously those dams which may pose hazards to human life or property. The assessment of the general condition of the dam is based upon available data and visual inspections. Detailed investigation and analyses involving topographic mapping, subsurface investigations, testing, and detailed computational evaluations are beyond the scope of a Phase I Investigation; however, the investigation is intended to identify any need for such studies.

In reviewing this report, it should be realized that the reported condition of the dam is based on observations of field conditions at the time of inspection along with data available to the inspection team. In cases where the reservoir was lowered or drained prior to inspection, such action, while improving the stability and safety of the dam, removes the normal load on the structure and may obscure certain conditions which might otherwise be detectable if inspected under the normal operating environment of the structure.

It is important to note that the condition of a dam depends on numerous and constantly changing internal and external conditions, and is evolutionary in nature. It would be incorrect to assume that the present condition of the dam will continue to represent the condition of the dam at some point in the future. Only through frequent inspections can unsafe conditions be detected and only through continued care and maintenance can these conditions be prevented or corrected.

Phase I inspections are not intended to provide detailed hydrologic and hydraulic analyses. In accordance with the established Guidelines, the Spillway Test Flood is based on the estimated "Probable Maximum Flood" for the region (greatest reasonably possible storm runoff), or fractions thereof. Because of the magnitude and rarity of such a storm event, a finding that a spillway will not pass the test flood should not be interpreted as necessarily posing a highly inadequate condition. The test flood provides a measure of relative spillway capacity and serves as an aid in determining the need for more detailed hydrologic and hydraulic studies, considering the size of the dam, its general condition and the downstream damage potential.





## PHASE I INSPECTION REPORT NATIONAL DAM SAFETY PROGRAM GUILFORD LAKE DAM INVENTORY NO. NY 1483 SUSQUEHANNA RIVER BASIN CHENANGO COUNTY, NEW YORK

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#### PHASE I INSPECTION REPORT NATIONAL DAM SAFETY PROGRAM

Name of Dam:

Guilford Lake Dam

State Located:

New York

County:

Chenango

Watershed:

Susquehanna River Basin

Watercourse:

Guilford Creek

Dates of Inspection: March 12 and 14, 1981

## **ASSESSMENT**

Examination of available documents and visual inspections of the dam did not reveal conditions which constitute an immediate hazard to human life or property. However, the dam has some deficiencies that need to be evaluated and remedied. .

Using the Corps of Engineers' screening criteria for the initial review of spillway adequacy, it has been determined that the dam would be overtopped by all storms exceeding 16 percent of the Probable Maximum Flood (PMF). Dam overtopping, the resulting erosion of the embankment and hence, dam breaching would cause water surface levels downstream to reach depths which would pose significant danger to residents. Therefore, the spillway is adjudged to be seriously inadequate and the dam is assessed as unsafe, nonemergency. <

The classification "unsafe" applied to a dam because of a seriously inadequate spillway is not meant to connote the same degree of emergency as would be associated with an "unsafe" classification applied for a structural deficiency. It does mean that there appears to be a serious deficiency in spillway capacity and if a severe storm were to occur, overtopping and failure of the dam could take place, significantly increasing the hazard to life downstream of the dam.

It is recommended that the following additional investigations be performed by a registered professional engineer engaged by the owner:

Conduct a detailed hydrologic and hydraulic analysis to more accurately determine the site specific characteristics of the watershed.

- 2. No design or construction data was available; therefore, attempt to obtain plans or details of the structure including the construction history and the nature and properties of the foundation bearing materials as well as the materials behind the spillway. This data is necessary to implement Investigations 3 and 4 below. If no such data is available, it may be necessary to conduct subsurface explorations to obtain the information required for the appropriate assessments.
- 3. Perform a structural stability analysis on the dam using data obtained as a result of Investigation 2 that will assess the effect of the earth and rockfill behind the spillway on the overall stability of the spillway and recommend remedial measures. if necessary.
- 4. The concrete spillway apron was severely cracked and deteriorated; therefore, design a new concrete or riprap apron for the spillway and recommend an appropriate method to construct it.

It is recommended that within 3 months of the final approval date of this report, all of the additional investigations should be initiated and within 18 months, appropriate remedial measures should be completed. In the interim, a plan for providing around-the-clock surveillance of the dam during periods of unusually heavy precipitation should be developed and implemented.

The following remedial measures should be completed within 12 months to correct existing deficiencies:

- 1. Remove the fallen logs in the discharge channel and clear the brush and trees from the side slopes.
- 2. Repair the cracked 6 inch diameter gate valve on the water distribution pipe (reservoir drain).



PHOTO #1: Overview of Guilford Lake Dam Inventory No. NY 1483

3. Develop and implement a flood warning and emergency evacuation plan to alert downstream residents in the event conditions occur which could result in failure of the dam.

Subm	i	t	te	d	by:
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FLAHERTY GIAVARA ASSOCIATES, P.C.

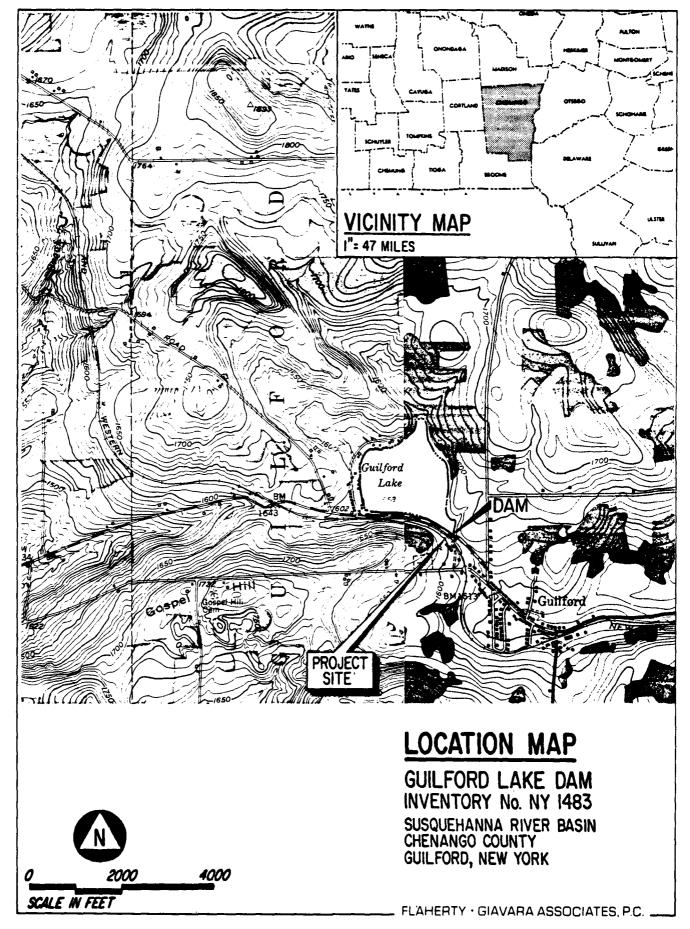
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Approved by:

Col. W. M. Smith, Jr. New York District Engineer

Date:

15 Sep 81



NATIONAL DAM SAFETY PROGRAM
PHASE I INSPECTION REPORT
GUILFORD LAKE DAM
INVENTORY NO. 1483
D.E.C. NO. 118A-4464
SUSQUEHANNA RIVER BASIN
CHENANGO COUNTY, NEW YORK

#### SECTION 1 - PROJECT INFORMATION

## 1.1 GENERAL

## a. Authority

The Phase I Inspection reported herein was authorized by the Department of the Army, New York District, Corps of Engineers, to fulfill the requirements of the National Dam Inspection Act, Public Law 92-367. Flaherty Giavara Associates, P.C. has been retained by the New York District to inspect and report on selected dams in the State of New York. Authorization and notice to proceed was issued to Flaherty Giavara Associates, P.C. under a letter of December 24, 1980 from W. M. Smith Jr., Colonel, Corps of Engineers. Contract No. DACW 51-81-C-0006 has been assigned by the Corps of Engineers for this work.

## b. Purpose

Evaluation of the existing conditions of the subject dam to identify deficiencies and hazardous conditions, determine if they constitute hazards to life and property and recommend remedial measures where necessary.

#### 1.2 DESCRIPTION OF PROJECT

## a. Description of Dam and Appurtenances

Guilford Lake Dam is an earth and rockfill structure consisting of an overflow spillway spanning the majority of the length of the dam. The spillway weir and downstream face have been capped with concrete and concrete abutments and retaining walls exist at either end of the spillway. The concrete portions of the dam were refurbished in 1978 and 1979.

The overall length of the dam is 62 feet and the height is 15 feet. Other pertinent data on the dam is included in Section 1.3. A cast iron water supply pipe extends through the dam near the bottom of the spillway in proximity to the right abutment.

The discharge channel is rock-lined and 15± feet wide. The channel side slopes are approximately 1.5 horizontal to 1 vertical. The left side slope is predominantly a rock cut, while the right side slope appears to be an earth cut with occasional rock outcrops.

#### b. Location

The Guilford Lake Dam is located off Chenango County Road 35 approximately 0.4 miles west of the village of Guilford in the Town of Guilford, New York. The dam is located at latitude north 42°-24.6' and longitude west 75°-29.8' on the U.S. Geological Survey 7.5 minute series topographic map "Guilford, New York". The Location Map on page i indicates where the dam is situated.

## c. Size Classification

The maximum height of the dam is 15 feet and the maximum storage capacity is 560 acre-feet. Therefore, Guilford Lake Dam is classified as a "Small" dam as defined by the Recommended Guidelines for Safety Inspection of Dams.

#### d. Hazard Classification

There are two roads and approximately 10 buildings within the dam failure flood hazard area. Therefore, the dam is in the "High" hazard category as defined by the Recommended Guidelines for Safety Inspection of Dams.

#### e. Ownership

The dam is owned by the Town of Guilford. The address and telephone number is as follows:

#### Owner

Contact: Mr. Austin Bourn

Highway Superintendent Town of Guilford

R.D. 1 - Box 103

Guilford, New York 13780

Telephone: (607) 895-6818

## f. Purpose

The primary purpose of this dam is water supply for the Town of Guilford.

## g. Design and Construction History

An accurate date of construction is unknown; however, the dam has been described in deeds dating back to 1827. The construction history of the dam indicates that it was breached in the late nineteenth century and subsequently was reconstructed. The only major post construction modification noted was the concrete refurbishing of the spillway done in 1978 and 1979 by the County of Chenango.

## h. Normal Operating Procedure

There are no regular operating procedures for this dam. The normal water level in the reservoir is maintained by the crest elevation of the spillway weir at approximately 1558.0 (NGVD).

## 1.3 PERTINENT DATA

a.	<u>Drainage Area (Square Miles)</u>	2.23
b.	Discharge at Dam Site (CFS)	
	<ul><li>Top of Dam</li><li>Crest of Spillway</li><li>Reservoir Drain Inlet</li></ul>	451 3 -
c.	Elevations (NGVD - estimated)	
	<ul><li>Top of Dam</li><li>Crest of Spillway</li><li>Reservoir Drain Inlet</li></ul>	1560.2 1558.0
d.	Reservoir Surface Area (Acres)	
	<ul><li>Top of Dam</li><li>Crest of Spillway</li><li>Reservoir Drain Inlet</li></ul>	84 74 -
e.	Storage (Acre-Feet)	
	<ul><li>Top of Dam</li><li>Crest of Spillway</li><li>Reservoir Drain Inlet</li></ul>	560 390 -
f.	Dam	
	<ul> <li>Type: Earth and rockfill</li> <li>Length (Feet)</li> <li>Upstream Slope (H:V)</li> <li>Downstream Slope (H:V)</li> <li>Crest Width (Feet)</li> </ul>	62 1:9 8.3

## g. Spillway

- Type: Concrete weir, abutments, downstream face and apron

- Length (Feet) 43.5 - Width (Feet) 8.3 - Side Slopes (H:V) vertical

- Control: None

## h. Spillway Discharge Channel

- Type: Excavated into earth
- Length (Feet) 50+
- Bottom Width (Feet) 15+
- Side Slopes (H:V) 1.5:1
- Channel Bottom Slope (Feet/Foot) -

- Control: None

## i. Reservoir Drain

- Type: 6 inch diameter cast iron water supply distribution main also serves as the reservoir drain

- Control: Two 6 inch gate valves

## SECTION 2 - ENGINEERING DATA

## 2.1 GEOTECHNICAL DATA

#### a. Geology

The Guilford Lake Dam is located on Guilford Creek, a southeasterly flowing tributary to the Unadilla River, about 0.4 miles northwest of the village of Guilford in the Allegheny Plateau physiographic province of New York State.

The topography in the area ranges from elevation 1540 in the streambed downstream of the dam to elevation 1700 atop the hills immediately north and south of the dam. The elevation of Guilford Lake behind the dam is 1558 (NGVD).

Exposed bedrock at the site is the Oneonta Formation, belonging to the Upper Devonian Genesee group. This formation consists of red to green and reddish brown, medium-bedded sandstones and coarse silty sandstones, with minor amounts of conglomerate. It is well-jointed locally and contains numerous current features such as crossbedding and ripple marks. This formation represents a terrestrial deposit (at or just above sea level) containing a mosaic of distributary channel, floodplain and beach deposits, and is part of the massive Catskill Delta complex that prograded across the state from east to west.

Where bedrock is not exposed, some or all of the valley bottom may be mantled with glacial till, a heterogeneous mixture of clay, silt, sand, gravel and cobbles, deposited at the base of ice sheets that once covered the region. This in turn is probably overlain by well-sorted sands and gravels deposited first by glacial meltwater streams and later by Guilford Creek and subsidiary tributary streams.

## b. Subsurface Conditions

There are no known records of subsurface explorations at the site of Guilford Lake Dam.

#### 2.2 DESIGN RECORDS

No records were obtained concerning the original design of the dam.

## 2.3 CONSTRUCTION RECORDS

The dam is known to have existed in some form as far back as 1827, but no construction records were available.

## 2.4 OPERATION RECORDS

No operation records were obtained for this dam.

## 2.5 EVALUATION OF DATA

The data presented herein was obtained primarily from the files of the New York State Department of Environmental Conservation (DEC) but also from the Town of Guilford. This information appears to be reliable and adequate for the purposes of a Phase I Inspection Report.

#### SECTION 3 - VISUAL INSPECTION

#### 3.1 FINDINGS

#### a. General

Visual inspections of the Guilford Lake Dam were conducted on March 12 and 14, 1981. The weather was mostly overcast and the temperature was  $35\pm^{\circ}F$ . At the time of the inspection, there were patches of snow on the ground and water was flowing over the spillway (See Photo No. 5).

#### b. Dam

The embankment portion of this dam is generally in good condition (See Photo No. 1). There was no visible evidence of lateral movement, settlement, erosion or other serious defects.

#### c. Spillway

The spillway is generally in good condition (See Photos No. 4, 5, 6, 7, 8, 9, and 10); and except for the apron, there was no visible evidence of lateral movement, settlement or cracking and no seepage was observed at or behind the abutment walls.

The following specific items were noted:

- The concrete spillway apron was severely cracked and deteriorated, and major portions of it were displaced or eroded away (See Photo No. 11).
- 2. Earth and rockfill were observed to extend approximately 20 feet back from the spillway before sloping down into the reservoir. The top of this fill was 10 to 15 inches below the top of the spillway. The water level behind the spillway on the date of the visual examination was approximately level with the top of the spillway (See Photo No. 3).
- 3. A few small diameter fallen logs were observed in the discharge channel and the side slopes of the discharge channel were covered with trees and brush (See Photo No. 12) and several logs and other debris have accumulated on them. Neither the material in the channel bottom nor the material on the side slopes represents a potential threat to blockage of flow in the discharge channel.
- 4. A 6 inch diameter gate valve on the cast iron water distribution pipe was cracked and leaking (See Photo

No. 13).

### d. <u>Downstream Channel</u>

The natural channel downstream of the dam is located beyond the spillway. It has a width of 15+ feet and a depth of 6 inches (See Photo No. 12).

## e. Reservoir - Storage Pool Area

The reservoir area is bordered by Chenango County Road 35 on the south edge of the impoundment and moderately sloping open fields and woodlands to the north, east and west (See Photo No. 2). There does not appear to be any significant probability of landslides into the storage pool affecting the safety of the dam.

### 3.2 EVALUATION OF OBSERVATIONS

Visual inspections revealed some deficiencies on this structure. The following items were noted:

- a. The concrete spillway apron was severely cracked and deteriorated.
- b. Earth and rockfill were observed to extend 20± feet behind the dam before sloping down to the reservoir.
- c. A few small diameter fallen logs were noted in the spillway discharge channel and its side slopes were covered with trees and brush.
- d. A 6 inch gate valve on the water distribution pipe (reservoir drain) was cracked and leaking.

## SECTION 4 - OPERATION AND MAINTENANCE PROCEDURES

## 4.1 PROCEDURES

The normal water surface level is maintained by the crest of the spillway weir at elevation 1558.0 (NGVD). The only operational procedure in effect at this time is the withdrawal of water through the 6 inch diameter cast iron pipe for water supply to the Town of Guilford.

## 4.2 MAINTENANCE OF DAM

No regular maintenance operations are performed on Guilford Lake Dam.

#### 4.3 WARNING SYSTEM

No warning system is presently in effect.

## 4.4 EVALUATION

Presently, there are no maintenance procedures in effect for this dam. Seprefore, a program for regular maintenance should be developed and implemented.

#### SECTION 5 - HYDROLOGIC/HYDRAULIC

## 5.1 DRAINAGE AREA CHARACTERISTICS

The dam is located in the Town of Guilford on Guilford Creek, approximately 7.5 miles upstream of the Unadilla River. Guilford Creek joins the Unadilla River at the village of East Guilford, 1.5 $\pm$  miles upstream of the Susquehanna River at Sidney, New York.

The watershed (shown on the Watershed Map on Page C-5 in Appendix C) consists of 1,430 acres (2.23 square miles) of rolling uplands with typical slopes of 5 percent. Land within the watershed is primarily agricultural with extensive open fields. There are no significant waterbodies within the drainage area; however, there are three wetland areas of 15,3 and 9 acres approximately 5000 feet, 7000 feet and 9000 feet respectively, upstream from the dam.

The watercourse upon which the reservoir is located, is a perennial stream with a typical flow width of 15 feet and a typical flow depth of 6 inches.

### 5.2 ANALYSIS CRITERIA

The purpose of the hydrologic/hydraulic analysis is to evaluate the spillway capacity and the potential for overtopping. The analysis of the spillway capacity of the dam and storage of the reservoir was performed using the Corps of Engineers' HEC-1 Computer Model - Dam Safety Version. The procedure included determining the Probable Maximum Flood (PMF) runoff from the watershed and routing the inflow hydrograph through the impoundment to determine the outflow hydrograph. The unit hydrograph was defined by the Snyder Synthetic Unit Hydrograph method, and the Modified Puls routing procedure was incorporated.

The initial rainfall loss was assumed to be 1.0 inches, and the uniform rainfall loss was assumed to be 0.1 inches per hour. In accordance with recommended guidelines of the Corps of Engineers, the Probable Maximum Precipitation (PMP) was 20.3 inches (24 hour duration, 200 square mile area).

The analysis was conducted for both the full PMF and for several fractional PMF conditions. The PMF inflow of 4,833 CFS was routed through the reservoir and the peak outflow was determined to be 3,852 CFS.

#### 5.3 SPILLWAY CAPACITY

The total outlet capacity is the sum of the discharges from the spillway and the water distribution pipe. However, for the purpose of this analysis and to be conservative, it was assumed the gate valves on the reservoir drain were in the closed position.

The spillway consists of a 45 foot long broad-crested concrete weir.

The stage discharge data for the spillway was calculated for the stages tabulated below:

Stage Discharge Capacity (Feet) (CFS)		Element of Structure	
1558.0 1558.5 1559.0 1559.5 1559.8 1560.0	0 48 135 248 326 385 451	Spillway Crest Top of Left Abutment Top of Dam	

The total spillway capacity at the top of dam is 451 CFS.

## 5.4 RESERVOIR CAPACITY

The storage capacity of the reservoir was calculated for the stages indicated below:

Stage	Storage	Storage
(Feet)	(Acre-Feet)	(Inches of Runoff)
1558.0	390	3.27
1560.2	560	4.70

#### 5.5 FLOODS OF RECORD

No data regarding flood levels was obtained for this dam; however, the dam was washed out in the late nineteenth century.

## 5.6 OVERTOPPING POTENTIAL

The results of the HEC-1 DB computer analysis indicate that the crest of the dam is overtopped by all storms exceeding 16 percent of the PMF event. The PMF discharge rate of 3,852 cubic feet per second (CFS) would occur at a peak flood stage of 1565.7 feet, which is 5.5 feet above the crest of the dam.

The results of the analysis are on the following page:

Flood Condition	Peak Inflow (CFS)	Peak Outflow (CFS)	Maximum Stage Elevation (NGVD)
0.5 PMF	2416	1860	1562.8
1.0 PMF	4833	3852	1565.7

#### 5.7 EVALUATION

Using the Corps of Engineers' screening criteria for the initial review of spillway adequacy, it has been determined that the capacity of the spillway is not adequate to pass one half the PMF; only approximately 16 percent of the PMF can be safely passed before overtopping will occur (assuming the worst condition; i.e., the valves of the principal spillway are closed). The PMF event would overtop the dam for a duration of 15 hours and the maximum depth of flow over the crest would be 5.5 feet. It is estimated that breaching of the dam as a result of overtopping, would cause water surface levels downstream to reach depths which would pose significant danger to residents. Therefore, the spillway is adjudged to be seriously inadequate and the dam is assessed as unsafe, non-emergency.

## SECTION 6 - STRUCTURAL STABILITY

## 6.1 EVALUATION OF STRUCTURAL STABILITY

#### a. Visual Observations

Except for the deteriorated concrete apron, there was no visible evidence of settlement, lateral movement or other signs of overall structural instability of the dam during the site examination. Based on the conditions that were observed, there would be no reason to question the static structural stability of the dam. However, lateral forces associated with the fill behind the spillway should be considered in any overall evaluation of dam stability.

### b. Design and Construction Data

There is no construction data to confirm the actual nature and physical properties of foundation bearing materials which are expected to be bedrock. However, the apparent satisfactory performance of the dam indicates that there is some safety margin with respect to stability under static loading conditions, even with the earth and rockfill behind the dam.

#### c. Operating Records

No operating records were obtained for Guilford Lake Dam.

#### d. Post Construction Changes

The only post construction change noted was the concrete refurbishing of the spillway in 1978 and 1979.

#### 6.2 STRUCTURAL STABILITY ANALYSIS

Available information and field data indicate this spillway is a consolidated rock section with a thin concrete cap and downstream face protective slab. Due to the lack of continuity of the cross section, no resistance to overturning could be assessed for this structure. In addition, the theoretical location of the resultant of forces does not apply to a structure of noncontinuous material. As part of the present study, stability computations relative to the sliding factors of safety were performed.

The stability analysis is presented in Appendix E. The results of the stability computations are summarized in the table on the following page:

	Loading Condition	Over-	of Safety	<sup>3</sup> Location of Resultant Passing Through
(2	Spillway Section)	turning	<sup>2</sup> Sliding	Base
1.	Normal loading condition: water level at 1 foot above spillway crest	N/A	1.86	N/A
2.	Maximum operating condition: water level at top of dam (4.2 feet above spillway crest)	N/A	1.62	N/A
3.	0.5 PMF condition: water level at El. 1562.8 (4.8 feet above spillway crest)	N/A	1.26	N/A
4.	Ice loading condition: 5.0 Kips per foot acting at top of spillway	N/A	1.15	N/A

<sup>&</sup>lt;sup>1</sup>These factors of safety indicate the ratio of forces resisting sliding to those causing sliding.

The analysis indicates that the consolidation of the earth and rockfill capped with concrete and the consolidated material which has accumulated behind the spillway contribute significantly to the stability of the structure.

Nonetheless for all cases of loading, the factors of safety against sliding were marginal to unacceptable.

The fact that the spillway exhibits apparently good structural stability can be explained by the indeterminate nature of the material accumulating behind it.

<sup>&</sup>lt;sup>2</sup>As determined applying the friction-shear method.

<sup>&</sup>lt;sup>3</sup>As a result of the type of material comprising the spillway core this number cannot be determined.

The Guilford Lake Dam is located in Seismic Zone I and in accordance with recommended Phase I guidelines does not require seismic analysis.

#### SECTION 7 - ASSESSMENT/RECOMMENDATIONS

## 7.1 ASSESSMENT

#### a. Condition

On the basis of the visual examination, the Guilford Lake Dam is considered to be in good condition. There were no signs of overall impending structural failure, but a concern exists relative to the condition of the aprox, which may warrant prompt remedial action to prevent intinued erosion which may lead to undermining of the spiilway.

## b. Adequacy of Information

The evaluation of this dam is based primarily on visual examination, approximate hydraulic and hydrologic computations, and application of engineering judgement. No information was available on the bearing materials on which the dam was built. However, the available information that was obtained is adequate for the purposes of a Phase I assessment.

### c. Need for Additional Investigations

It is recommended that the following additional investigations be performed by a registered professional engineer engaged by the owner:

- 1. Conduct a detailed hydrologic and hydraulic analysis to more accurately determine the site specific characteristics of the watershed.
- 2. No design or construction data was available; therefore, attempt to obtain plans or details of the structure including the construction history and the nature and properties of foundation bearing materials as well as the materials behind the spillway. This data is necessary to implement Investigations 3 and 4 below. If no such data is available, it may be necessary to conduct subsurface explorations to obtain the information required for the appropriate assessments.
- 3. Perform a structural stability analysis on the dam using data obtained as a result of Investigation 2 that will assess the effect of the earth and rockfill behind the spillway on the overall stability of the spillway and recommend remedial measures, if necessary.
- 4. The concrete spillway apron was severely cracked and deteriorated; therefore, design a new concrete or

riprap apron for the spillway, and recommend an appropriate method to construct it.

## d. <u>Urgency</u>

It is recommended that within 3 months of the final approval date of this report, all of the additional investigations should be initiated and within 18 months, appropriate remedial measures should be completed. In the interim, a plan for providing around-the-clock surveillance of the dam during periods of unusually heavy precipitation should be developed and implemented. The recommended corrective measures listed in Section 7.2 should be accomplished within 12 months of final approval.

## 7.2 RECOMMENDED MEASURES

It is considered important that the following items be accomplished in addition to any items required as a result of the additional investigations recommended in Section 7.1c:

- a. Remove the fallen logs in the discharge channel and clear the brush and trees from the side slopes.
- b. Repair the cracked 6 inch diameter gate valve on the water distribution pipe (reservoir drain).
- c. Develop and implement a flood warning and emergency evacuation plan to alert downstream residents in the event conditions occur which could result in failure of the dam.

APPENDIX A
PHOTOGRAPHS

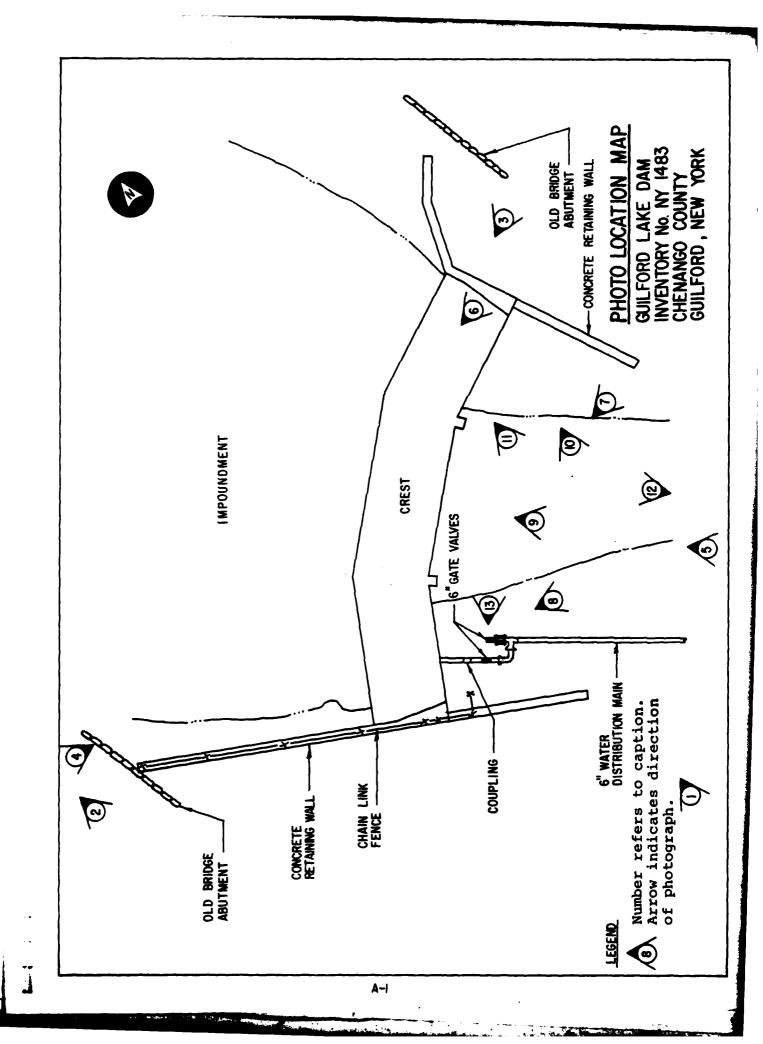




PHOTO #2: Overview of impoundment

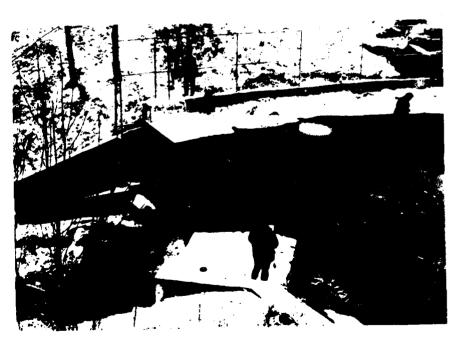


PHOTO #3: Crest of dam looking toward right abutment



PHOTO #4: Overview of upstream face of dam



PHOTO #5: Overview of downstream face of dam



PHOTO #6: Upstream face of dam



PHOTO #7: Downstream face of dam

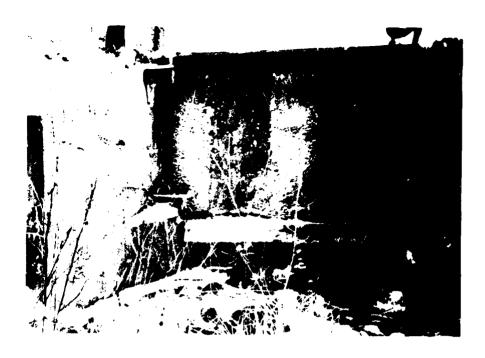


PHOTO #8: Close-up of downstream face of dam at right abutment



PHOTO #9: Close-up of downstream face at center of dam



PHOTO #10: Close-up of downstream face of dam at left abutment

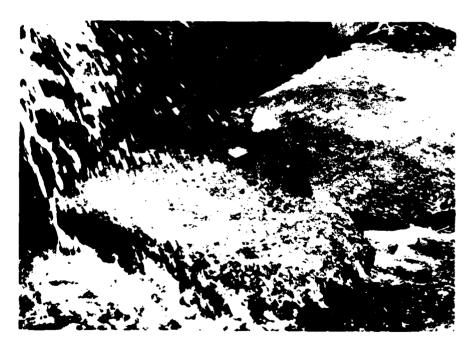


PHOTO #11: Concrete apron (broken up) at downstream face of spillway



PHOTO #12: Downstream channel conditions

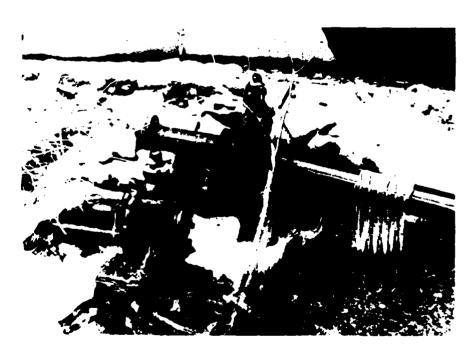


PHOTO #13: Water system appurtenances (6 inch diameter water main and two six inch water valves - one with a split casing)

# APPENDIX B VISUAL INSPECTION CHECKLIST

### VISUAL INSPECTION CHECKLIST

#### 1) Basic Data

BBQ	Dasic Data	
a.	a. General	
	Name of Dam Guilford Lake Dam	
	Fed. I.D. # NY 1483 DEC Dam No. 11	8 <b>A</b> -4464
	River Basin Susquehanna	
	Location: Town Guilford County Chenango	
	Stream Name Guilford Creek	
	Tributary ofUnadilla River	
	Latitude (N) 42° - 24.6' Longitude (W) 75° - 2	29.8
	Type of Dam Stone and concrete gravity	
	Hazard Category High	
	Date(s) of Inspection March 12 and 14, 1981	
	Weather Conditions Overcast, 35° + F.	
	Reservoir Level at Time of Inspection Elevation 1558.1 + (NGV	(D)
ъ.		
	Associates, P.C.; P.L. LeCount & J.J. Rixner of Haley & Aldric	
c.	of Salmon Associates	
••	Clifford E. Wade, Supervisor	
	Town of Guilford	<del></del>
	R.D. 1 - Box 103	<del></del>
	Guilford, New York 13780	<del></del>
,		
d.	•	
	Date Constructed Prior to 1827 Date(s) Reconstructed 197	8-1979
	Designer Unknown	

Constructed By Unknown

Owner Town of Guilford

a.		ent
-•	Char	racteristics
	(1)	Embankment Material Unknown
	(2)	Cutoff Type Unknown
	(3)	Impervious Core Unknown
	(4)	Internal Drainage System None observed
	(5)	Miscellaneous No comments
	ζ-,	
b.	Cres	+
•		Vertical Alignment Good; no cracks observed
	(1)	Vertical Alignment sous, as sous sous sous sous sous sous sous s
	(2)	Wanternan Alternant Good: both the left and right sections of the
	(2)	Horizontal Alignment Good; both the left and right sections of the
		spillway angle toward the center section
	(3)	spillway angle toward the center section  Surface Cracks None observed
	(3)	spillway angle toward the center section
	(3)	spillway angle toward the center section  Surface Cracks None observed
	(3)	spillway angle toward the center section  Surface Cracks None observed
c.	(3)	spillway angle toward the center section  Surface Cracks None observed

# (2) Undesirable Growth or Debris, Animal Burrows None observed (3) Sloughing, Subsidence or Depressions None apparent B-2

5)	Surface Cracks or Movement at Toe None evident
wn	stream Slope
.)	Slope (Estimate - V:H) 9:1
2)	Undesirable Growth or Debris, Animal Burrows None evident
3)	Sloughing, Subsidence or Depressions None observed
.)	Surface Cracks or Movement at Toe Concrete spillway apron is cracked,
	broken and deteriorated
)	Seepage None apparent
)	External Drainage System (Ditches, Trenches, Blanket) None observed
)	Condition Around Outlet Structure See d.(4) above
)	Seepage Beyond Toe None evident
utı	ments - Embankment Contact
	Right: good condition
	Left: good condition

	(1)	Erosion at Contact None apparent
	(2)	Seepage Along Contact None observed
Dra	inage	System
a.	Desc	ription of System Broad-crested concrete weir and discharge conveyance
		nnel excavated into earth
b.	Cond	ition of System Good; except for the deteriorated concrete apron
- •		
C-	Disci	harge from Drainage System Approximately 14 foot drop from weir to
••		charge channel (See sketch in Appendix G)
T		
Ins		ntation (Monumentation/Surveys, Observation Wells, Weirs, Peizometers, Etc.) e observed
	····	
	a. c.	b. Condidis

5)	Res	Servoir Clare Value of the Clare Control of the Con		
	a.	Slopes Moderate valley slopes with Chenango County Road 35		
		following the south edge of the impoundment		
	<b>b.</b>	Sedimentation Possible accumulation of sediment behind the dam		
	c.	Unusual Conditions Which Affect Dam None noted		
6)	<u>Are</u>	a Downstream of Dam		
	<b>a.</b>	Downstream Hazard (No. of Homes, Highways, etc.) Approximately 10 buildings		
		and two roads are within the dam failure flood hazard area		
	ъ.	Seepage, Unusual Growth None observed		
	c.	Evidence of Movement Beyond Toe of Dam None evident		
	d.	Condition of Downstream Channel Good; presently stable, no aggradation		
		or degradation		
7)	Spi	11way(s) (Including Discharge Conveyance Channel)		
		Principal spillway and discharge conveyance channel		
	a.	General Principal spillway and discharge conveyance channel handle		
		all flows		
	ъ.	Condition of Principal Spillway Good; no signs of deterioration except		
		for the concrete apron which is cracked and broken		

c.	Condition of Emergency Spillway Not applicable
	a this can be a condition presently stable
a.	Condition of Discharge Conveyance Channel Good condition, presently stable
	ervoir Drain/Outlet
	e: Pipe X Conduit Other
Mate	erial: Concrete Metal Cast iron Other
Siz	e: 6 inch Length Unknown
Inv	ert Elevations: Entrance Unknown Exit Unknown
Phys	sical Condition (Describe): Unobservable
	Material: Cast iron
	Joints: Mechanical and push-on Alignment
	Structural Integrity: Good; except there was a crack in the casing of one of
	the 6 inch gate valves
	Hydraulic Capability: Good; the primary purpose of the pipe is for water
	supply and distribution for the Town of Guilford
	6 inch
	Means of Control: Gate Valve gate valve Uncontrolled
	Operation: Operable X Inoperable Uncontrolled
	Present Condition (Describe): Good; except for the crack noted above
	•

•	Concrete Surfaces
	however, the concrete apron is cracked, broken and deteriorated
•	Structural Cracking No evidence of any structural cracks
•	Movement - Horizontal & Vertical Alignment (Settlement) None observed
•	
•	Junctions with Abutments or Embankments Concrete abutments at both ends of spillway are in good condition.
•	
•	spillway are in good condition.
•	
	spillway are in good condition.
•	prains - Foundation, Joint, Face None evident
•	spillway are in good condition.

FoundationInaccessible  Abutments See 9) d. above  Control Gates None observed  Approach & Outlet Channels_ Not applicable  Energy Dissipators (Plunge Pool, etc.)_None observed  Intake Structures Not applicable
Abutments See 9) d. above  Control Gates None observed  Approach & Outlet Channels Not applicable  Energy Dissipators (Plunge Pool, etc.) None observed
Abutments See 9) d. above  Control Gates None observed  Approach & Outlet Channels Not applicable  Energy Dissipators (Plunge Pool, etc.) None observed
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Energy Dissipators (Plunge Pool, etc.) None observed
Energy Dissipators (Plunge Pool, etc.) None observed
Intake Structures Not applicable
Intake Structures Not applicable
Intake Structures Not applicable
Stability Appears to be stable
-
· ·
Miscellaneous No comments
Miscellaneous No comments

A CANADA SOLITION OF STREET

10)	App	urtenant Structures (Power House, Lock, Gatehouse, Other)
	4.	Description and Condition None observed
		·

APPENDIX C
HYDROLOGIC/HYDRAULIC ENGINEERING DATA AND COMPUTATIONS

# CHECK LIST FOR DAMS HYDROLOGIC AND HYDRAULIC ENGINEERING DATA

#### AREA-CAPACITY DATA:

		Elevation (ft.)	Surface Area (acres)	Storage Capacity (acre-ft.)
1)	Top of Dam	1560.2	84	560
2)	Design High Water (Max. Design Pool)			
3)	Emergency Spillway Crest			
4)	Pool Level with Flashboards			
5)	Principal Spillway Crest	1558.0	74	390

DISCHARGES:	Volume (cfs)
1) Average Daily	Unknown
2) Emergency Spillway @ Maximum High Water (Top of Dam)	451
3) Emergency Spillway @ Design High Water	
4) Principal Spillway @ Emergency Spillway Crest	
5) Low Level Outlet @ Principal Spillway Crest	
6) Total (of all facilities) @ Maximum High Water	451
7) Maximum Known Flood	Unknown
8) At Time of Inspection	2 <u>+</u>
The state of the s	

Invert Material

Anticipated Length

Chute Length

Height Between
Spillway Crest
& Approach Channel
Invert (Weir Flow)

\_\_ of Operating Service\_\_

Concrete

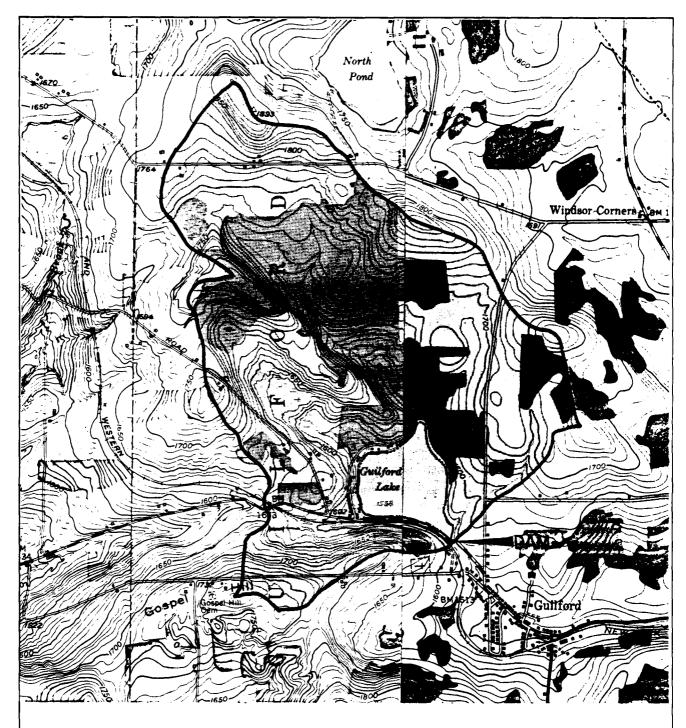
Unknown

Unknown

Continuously

Type:
Location:
Records:
Date Unknown
Max. Reading Unknown
FLOOD WATER CONTROL SYSTEM:  Warning System None in effect
Method of Controlled Releases (mechanisms) One 6 inch gate valve is used to
control the flow of water to the distribution system; the other may be used
as a reservoir drain.

	AREA:	acres = 2.23 square miles	
INAGE	BASIN RUNOFF	CHARACTERISTICS:	
Land	Use - Type	Rural, agriculture	
Terr	ain - Relief	Rolling uplands	
Surf	ace - Soil _	Glacial till	
Runo	ff Potential (	(existing or planned extensive alterations to existing surface or subsurface conditions)	
	Primarily op	en fields with scattered woodlands; glacial till soils;	
	average wate	ershed slope is 5 percent; a number of residential homes	
	(Guilford) a	and roadways.	
Pote	ntial Sediment	tation problem areas (natural or man-made; present or futu	re)
	Possible sur	face erosion from agricultural fields during fallow period	s
Pote	ntial Backwate	er problem areas for levels at maximum storage capacity	
Pote		er problem areas for levels at maximum storage capacity rcharge storage:	
Pote			
Pote	including sur		
Pote	including sur		
Pote	including sur		
Dike	including sur		oir
Dike	None  None  Floodwalls	s (overflow & non-overflow) - Low reaches along the reserve	oir
Dike	None  S - Floodwalls perimeter: Location: No	s (overflow & non-overflow) - Low reaches along the reserve	oir
Dike	None  S - Floodwalls perimeter: Location: No	rcharge storage: s (overflow & non-overflow) - Low reaches along the reservence	oir
Dike	None  Solution:  None  Solution:  No  Elevation:  Elevation:	rcharge storage:  s (overflow & non-overflow) - Low reaches along the reserve	oir (Miles)
Dike	None  Solution:  None  Solution:  No  Elevation:  Elevation:  Elevation:  Length @ Maximum Max	imum Pool 2700+ feet = 0.5 miles	



## WATERSHED MAP

GUILFORD LAKE DAM INVENTORY No. NY 1483 SUSQUEHANNA RIVER BASIN CHENANGO COUNTY GUILFORD, NEW YORK

. FLAHERTY • GIAVARA ASSOCIATES, P.C.

CALCULATIONS



IVIRONMENTAL DESIGN CONSULTANTS BY RAC DATE 4-79 COLUMBUS PLAZA, NEW HAVEN, CONN 00610/203/700-1200 CHK'D. BY TLW DATE 6-23

## WATERSHED DATA FOR HEC-I SHYDER HYDROGIRAPH

) Time To PEAK (Tp)

3) % Impervious

ROADS - 23,000 LF x 25' = 575,000 Gt<sup>2</sup>  
HOUSES - ±70 @ 1000 Gt<sup>2</sup> = 
$$\frac{70,000 \text{ Gt}^2}{645,000 \text{ Gt}^2}$$
  
645,000 Gt<sup>2</sup> = 14.8 ACRES

4) WATERSHED AREA

PRIJECT CORPS DAMS

f.g

FLAHERTY-GIAVARA ASSOCIATES
ENVIRONMENTAL DESIGN CONSULTANTS
ONE COLUMBUS PLAZA, NEW HAVEN, CONN. 06510/203/760-124

SHEET NO. 2 OF 5 BY RAC DATE 4-7-8/ CHK'D.BY TLW DATE 6-23-81

5) RAINFALL DATA - (FROM HYDROMETEOROLOGICAL REPORT NO. 33)

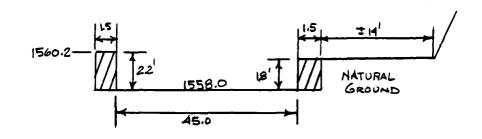
24 HR PMP = 20.3 inches for 200 square miles

DURATION (HRS)	ADS FACTOR %
G	u)
12	122
24	133
48	143



FLAHERTY-GIAVARA ASSOCIATES SHEET NO. 3 OF 5
ENVIRONMENTAL DESIGN CONSULTANTS BY RAC DATE 4-7-81
ONE COLUMBUS PLAZA, NEW HAVEN, CONN. 00610/203/789-1280 CHK'D. BY TLW DATE 6-23-81

## STAGE DISCHARGE DATA



STAGE	Q=3LH1.5	Q=2.5LH 1.5	DISCHARGE
1558.0	. 0	_	0
1558.5	3(45)(5) <sup>1,5</sup>	_	47.7
1559.0	3(45)(1)	_	135.0
1559.5	3(45)(1.5).5	-	248.0
1559.8	3(45)(1.8)1.5	5	326,0
15600	3(45)(2) + $3(15)(2)$	$\begin{array}{ccc} 2.5 & 2.5 & 14 & 1.5 \\ 2.5 & 2.5 & 14 & 1.5 \\ 2.5 & 2.5 & 14 & 1.5 \end{array}$	<i>3</i> 85.4
1560.2	3(45)(2.2) + 3(1.5)(4)	2.5 (14)(.4)	450.5
1560.5	$3(45)(2.5)^{1.5} + 3(1.5)(.7)^{1}$	+3(1.5\frac{1}{3}) 2.5(14\frac{1}{3}) 3	557.5
1561.0	3(45)(3)15 73(1.5)(1.2)15	+ 3(1.5)(B)1.5 2.5(14)(1.2)1.5	756.6
1570.0	3(45)(2)1.5 +3(1.5)(10.2)15	+ 3(1.5) (4.8) 1.5 2.5 (14) (10.2) 1.5	7036.7 589.5

	The street of th	
YY 1483	FLAHERTY-GIAVARA ASSOCIATES ENVIRÓNMENTAL DESIGN CONSULTANTS ONE COLUMBUS PLAZA, NEW HAVEN, CONN. 08610/203/780-1280	SHEET NO. 4 OF 5 BY RAC DATE 4-7-8 CHK'D. BY TLW DATE 6-23-8
•	STACE DISCHARGE CURVE SPILLWAY SECTION	98
		900
		400 Discharge (CFS)
		8
35	C-8 (TT) 30AT2	558

PROJECT CORPS DAM! SULFORD LAKE DAM NY 1483	f.c	FLAHERTY-GIAVARA ASSOCIATE ENVIRONMENTAL DESIGN CONSULTANT ONE COLUMBUS PLAZA. NEW HAVEN. CONN. 08510/203/780-12	S BY KAC	5 of 5 DATE 5-8-81 LW DATE 6-23-61
	STAGE I	DAM OVERTORING		GA00 1800
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HEC-1 FLOOD HYDROGRAPH COMPUTATIONS

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MULTI-PLAN ANALYSES TO BE PERFORMED

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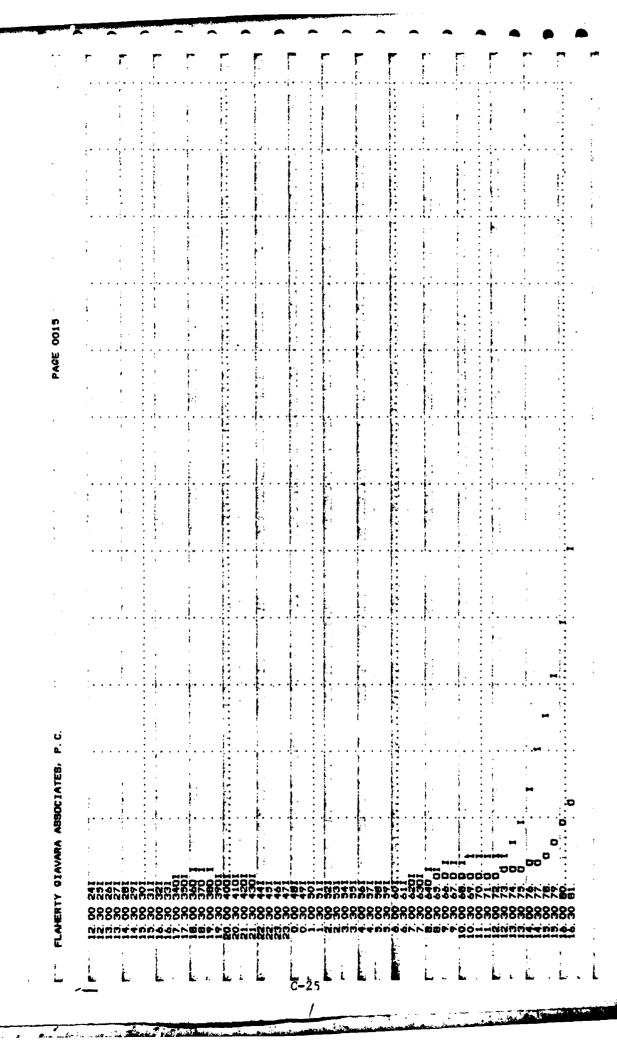
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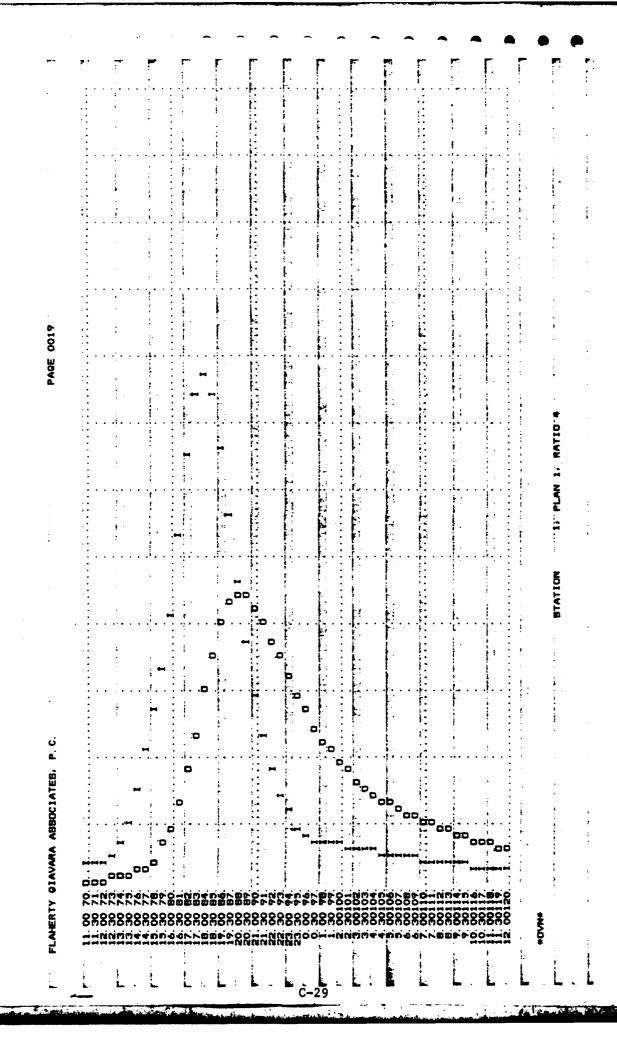
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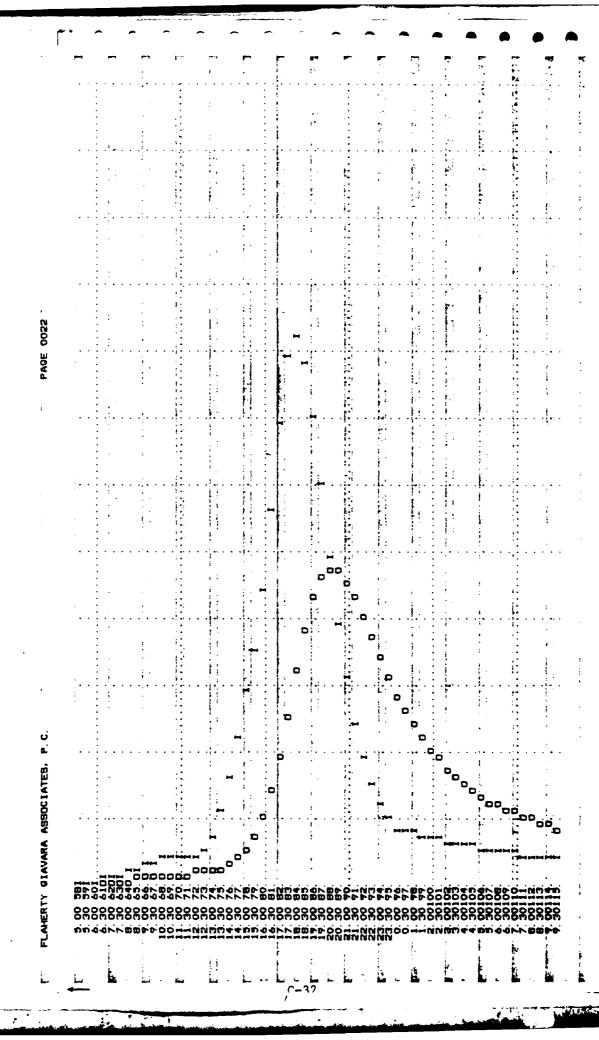
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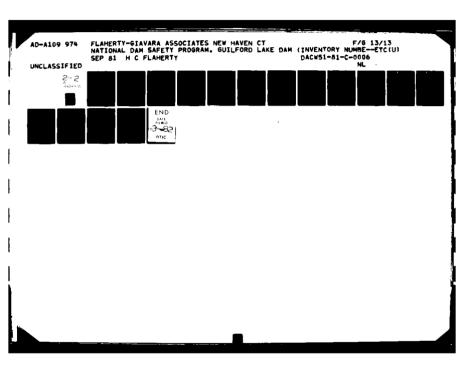
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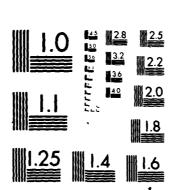
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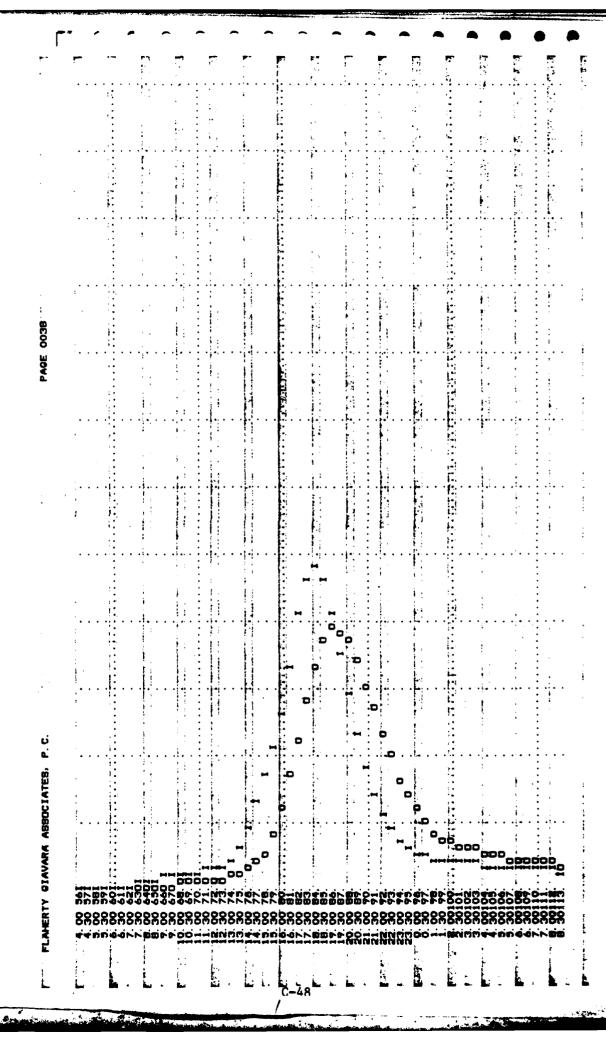
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APPENDIX D

PREVIOUS INSPECTION REPORTS/AVAILABLE DOCUMENTS

PREVIOUS REPORTS

## GUILFORD WATER SYSTEM ENGINEERING REPORT

GENERAL AND HISTORICAL

Available history relative to the age of the Guilford Water System and past performance is incomplete due to an abscence of records kept under private ownership.

The system presently servicing the Hamlet of Guilford was purchased in 1961 by the Emerson's Water Works Company, Inc. from the Guilford Water Works Company, Inc. A search of the deeds indicates the system to be existent in 1890 and for an indeterminate period prior to that date.

Water is presently furnished to two churches, one post office, one firehouse, one school garage, two stores, one restaurant, two farms, and 83 residential consumers. An additional annual charge is levied against the Guilford Fire District.

SOURCE OF SUPPLY

The Emerson's Water Works Company owns the right to flood lands now under Guilford Lake to a depth of 15 feet from the bed rock bottom. A stone dam with a 6-inch concrete cap now exists at the southerly end of Guilford Lake presumably at the location described in the original deede, agme of which date to 1827. An earth fill extending for a considerable distance behind (on the lake side) of the dam could possibly be the result of a century of natural sedimentation as the entire concrete cap of the dam also serves as the spillway. This earth fill strengthens the dam and increases resistance to water penetration. Inspections indicate the structure to be relatively watertight, to require moderate repairs to the stonework, and to require a complete replacement of the concrete cap for one half of its length across the dam. An application to the Corps of Engineers for a more complete examination of the structure is recommended. This report includes a cursory examination of the condition of the dam as can be determined by visual observations under the condition of water flowing over the top of the dam. A detailed survey and report should be made in the immediate future to ensure the structural stability and safety of the dam.

Guilford take is located approximately 0.4 miles from the Hamlet of Guilford, has a surface area of approximately 66 acres and a drain-3 age area of approximately 2.2 square miles. The depth of the lake varies from five feet along the general shore line to 65 feet in the center; the relatively deep center resulting from flooding the portion of the lake existing prior to the construction of the dam with an additional 15 feet of water. A total dependable yield of 1.61 MGD

has been established in the Chenango County Comprehensive Water Report prepared in 1968 by the Engineering Firm of Metcalf and Eddy and approved by the State of New York. A copy of Fig. 12 titled Guilford Population Center Water Supply Requirements, included in this report, indicates a potential average daily demand of 60,000 gallons per day and a potential maximum daily demand of 130,000 gpd in the year 2020 for the Hamlet of Guilford, both of which are considerably less than the total dependable yield. The comprehensive report recommends continuing the utilization of Guilford Lake as the source of water supply.

### OTHER PROPERTIES

Lands owned by the water company include a portion of lands under the surface of Guilford Lake extending from the dam site northerly to the surface of the original lake prior to construction of the dam. Other lands include the stream bed and the major portion of the banks southerly to properties of James Brown.

The rights titles, and interest in and to the water pipes within the existing system; the rights, title, and interest in and to all contracts for supplying and conveying water within the Town of Guilford; and the rights to lay, repair, and continue the water system are also owned by the present water company.

#### QUALITY OF WATER

Raw water from Guilford Lake is presently used by the consumers with no pre-treatment other than chlorination. Previous tests on raw water samples have been recorded as follows:

Tron 0.38 (relatively high)
Manganese 0.38 (relatively high)

Color 22 Turbidity 3 ppm, Odor--Earthy

Hardness 35 ppm (good) P. H. 7.1 Silica 3.0 ppm

Bacteriological examinations indicate a moderate count in the raw water supplies during the early part of the year which gradually increases during the summer months to the point where the water is not acceptable for a community water supply.

Periodic samples taken withithe distribution system after chlorination have been accepted as satisfactory for potable water.

The water supply is generally satisfactory for consumption if chlorinated. Consideration should be given to removals of iron and manganese and to improvement of turbidity and odor.

## WATER MAINS AND SERVICES

The existing water distribution system includes 2880 feet of 6 inch cast iron pipe, 5068 feet of 4 inch cast iron pipe and 200 feet

## Town of Guilford

R. D. 1 - Box 103 Guilford, N. Y. 13780

March 23, 1981

Dear Sir:

Re: your recent inspection of Guilford Lake Dam.

I have checked and found there were no blueprints on the recent refacing job done on the dam; not so unusual the way other practices have been carried out during the last 8 years in the Town.

I have found that 3/4 inch steel reinforcing rods were used in a horizontal and vertical pattern extending from bed rock to and including the top and for the wing wells.

The face concrete was 8 to 10 inches wide and the top had 6 inches. Both wing walls are new. We feel with the gravel build up behind the dam and the very constant flow of water at all times this structure will be very sound for many years.

Sincerely Chygod & hank

Clifford E. Wade Supervisor

APPENDIX E
STRUCTURAL STABILITY ANALYSIS

PROJECT	Suilford Lake FL EN ONE	AHERTY-GIAVARA ASSOCIATES VIRONMENTAL DESIGN CONSULTANTS COLUMBUS PLAZA, NEW HAVEN, CONN. 00510/203/765-1260	SHEET NO. / OF 2  BY DATE CHK'D.BY DATE
		·	
		8-4"	
	N 1 1 6	ROCK f: 11 3 WH. 105 Hef. 8 112 H6@12'02. EW.	Part soil
	Composite action.  Section  12'x16'x.1 =	Stone (water jet comp Wt. 19.2 K	acted) + Conc.
	Coef, of frict U= 3/3 (17') x.0624 x Phactures (1) At. of water i'a (2) Ice at Top of	bue Spillwey	() F+
•		water at 4.8'	above Spillware
	$Pw = 1' \times .0624 = .0624$ $Pss = .055 \times \frac{16^2}{2} = 7.04$	45F x 16' = 1K (1) 6	16/2:
- - 1	F.S. or: Insuffic F.S. SC.: 19.2-4.24 = 8.04	1.86 OK	
I	Loc. of Res.:	E-1	

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# FLAHERTY-GIAVARA ASSOCIATES ENVIRONMENTAL DESIGN CONSULTANTS ONE COLLAMBLE DI AZA NEW HAMEN CONNU 0051072027700-1200

Loading Case: Normal + Ice

Pw = 15/Ft Pice = 55/Ft Pss. = 7.0 95/Ft

> F.S.O.T. = N/A Loc. of Res = N/A

F.S. SL. = 19.2-4.24 = 1.15 Undesirable

Load q Case: . 5 PMF

 $Pw = 4.8 \times .0624 \times 16 = 4.79 \frac{1}{F}$   $P. 5.5, = 7.04 \frac{1}{F}$  $U = 4.24 \frac{1}{9}$ 

> F.S. o.T. : N/A Loc. of Res.: N/A F.S. sc. = 19.2-4.24 = 1.26 Undesirable

MAX. Oper. Cond. Ht. of water level
2.2' above Spillway

 $P_{\omega} = 2.2 \times .0624 \times 16 = 2.2^{K}$   $P_{SATI} = 7.04^{K}$  $U = 4.24^{K}$ 

F.S. O.T. = X/A LOC. of Res.: NA F.S. SL. = 19.2-4.24 = 1.62 OK 9.24 APPENDIX F
REFERENCES

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APPENDIX G
DRAWINGS

